

HOLLY HILL CEMENT PLANT

FACT SHEET



WHO WE ARE

The Holly Hill (SC) cement plant was constructed in 1966 by the plant's founders, Lawrence E. Miller and William J. Colvin. The original facility included a 12-foot diameter wet kiln and two small finish mills, which over time grew into two kiln lines and four finish mills. In 2003, the old plant was demolished and a new one was built in its place.

- 1.1 to 2.2 million metric tons of cement produced annually
- Safety-first culture with innovative, effective procedures to achieve zero harm to people
- Community-focused approach, displayed through a very active community advisory committee that has been in place since 1994



ENVIRONMENTAL COMMITMENT

The Holly Hill plant has excellent environmental performance and is highly focused on recycling alternative raw materials and fuels. Beyond this, the plant has undertaken environmental sustainability initiatives that have:

- Led to the recycling of more than 400,000 tons of waste by-products
- Resulted in winning the PCA Environmental Award for its achievements
- Equipped the plant with fuel blending and storage systems, as a processor of hazardous liquid waste for use as supplemental fuel in cement kilns
- Provided the capability of loading and unloading tankers and railcars that use ancillary processing equipment, such as in-line grinders and pumps



BUILDING PROGRESS FOR PEOPLE AND PLANET

As part of Holcim US, we play an essential role in accelerating our world's transition to a net zero and inclusive future. Together, we all stand for the following:

- Making cities greener
- Empowering society with smarter infrastructure
- Becoming a net zero company
- Improving living standards for all
- Building more with less